

# **CROWN COMMERCIAL & RELAY BOX PRO**

Product information sheet

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# CROWN COMMERCIAL

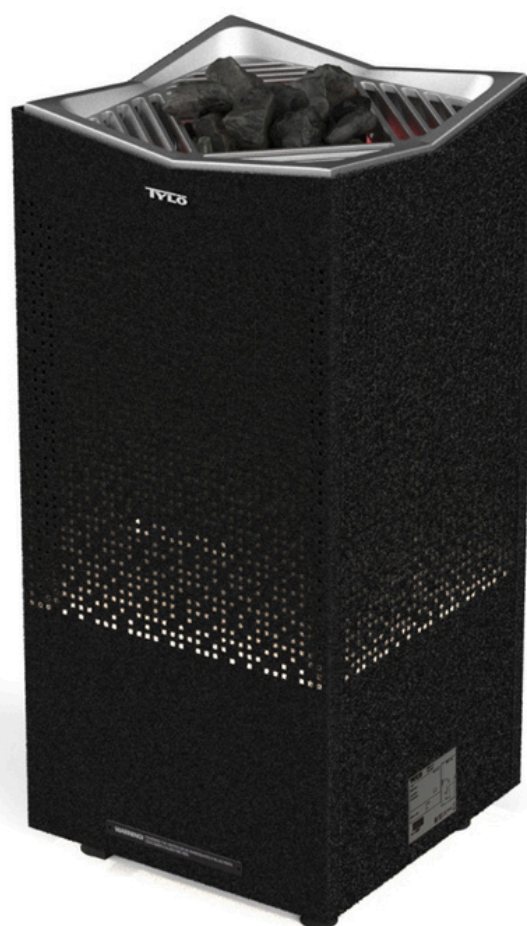
Premium sauna heater for professional use  
Crown Commercial combines high performance with refined Scandinavian design. Its iconic crown-shaped grill and integrated LED lighting create an elegant atmosphere that enhances the guest experience.

- Deep stone compartment (20 kg) for even heat
- Thermosafe™ outer coating – safe to touch
- Rapid heating with optimal air flow
- Easy installation – full access from one side
- Robust design adapted for continuous commercial use

Crown Commercial is controlled via Relay box Commercial Lite (Art. no. 71016014) in combination with the control panel:

- Elite (Art. no. 72005040)
- (Relay box and control panel are sold separately)

**Dimensions** (W×D×H): 362 × 362 × 805 mm  
**Weight:** 26 kg + 20 kg stones  
**Safety distance:** 50 mm to sides  
**Minimum ceiling height:** 1900 mm



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Model	Output (kW)	Sauna volume	Article no
Crown Commercial 8	8 kW	6-12 m <sup>3</sup>	61002400
Crown Commercial 10	10,8 kW	10-18 m <sup>3</sup>	61002402

Please note that heavy materials such as tiles or glass will increase the required heating capacity.

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# TWIN CROWN COMMERCIAL

## Powerful sauna solution for larger spaces

Twin Crown Commercial is developed for larger commercial sauna rooms or when extra high output is needed. With two synchronised Crown Commercial heaters in a Twin configuration, it delivers up to 21.6 kW of power and even steam distribution via two separate stone compartments.



- Two separate stone compartments (2x20 kg)
- Thermosafe™ surface – cool to the touch
- Robust design for continuous commercial use
- Integrated LED lighting for ambient illumination

**Dimensions** (WxDxH): 724 × 362 × 805 mm

**Weight:** 52 kg + 40 kg of stones

**Safety distance** (sides): 50 mm

**Minimum ceiling height:** 2100 mm

Model	Output (kW)	Sauna volume	Article no
Twin Crown Commercial 16	8 + 8 = 16 kW	15–35 m <sup>2</sup>	61002400 x2
Twin Crown Commercial 18,8	8 + 10,8 = 18,8 kW	18–40 m <sup>2</sup>	61002400 & 61002402
Twin Crown Commercial 21,6	10,8 + 10,8 = 21,6 kW	22–45 m <sup>2</sup>	61002402 x2

Please note that heavy materials such as tiles or glass will increase the required heating capacity.

The units are controlled using the Elite control panel (art. 72005040), relay box Pro Control and relay box Pro Power. Sold separately. See article numbers on page 3.

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# RELAY BOX PRO

## Flexible control for heater and IR installations

Relay box Pro Control and relay box Pro Power 25/45 are developed for sauna environments where multiple heat sources need to be managed. The system handles both heaters and IR panels in two separate groups and is especially well-suited for setups such as Twin Crown Commercial and hybrid solutions with IR panels.

### Relay box Pro Control

**Art. 71016100**

Control module used together with relay box Pro Power.

Required for operating Pro Power 25 or 45  
Connects to the Elite control panel  
Direct control of up to 2100 W IR panels (Harmony IR)  
2 aux outputs  
1 output for lighting  
Power supply: 200–240 V ~ 10 A



### Relay box Pro Power 25

**Art. 71016110**

Contact box for two separate groups of heaters and/or IR panels.

### Relay box Pro Power 45

**Art. 71016112**

Larger version of the contactor box, supports higher output.



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## Capacity - Relay box Pro Power 25 & 45

Application	Relay box Pro Power 25 A	Relay box Pro Power 45 A
For heater (per group)	Max 15 kW vid 400–415 V 3~ Max 8 kW vid 200–230 V 3~ Max 8 kW vid 200–230 V~	Max 15 kW vid 400–415 V 3~ Max 15 kW vid 200–230 V 3~ Max 8 kW vid 200–230 V~
For IR panels (per group)	Max 6,9 kW vid 400–415 V 3N~ Max 3,9 kW vid 200–230 V~	Max 6,9 kW vid 400–415 V 3N~ Max 3,9 kW vid 200–230 V~

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# Overview of commercial sauna systems

